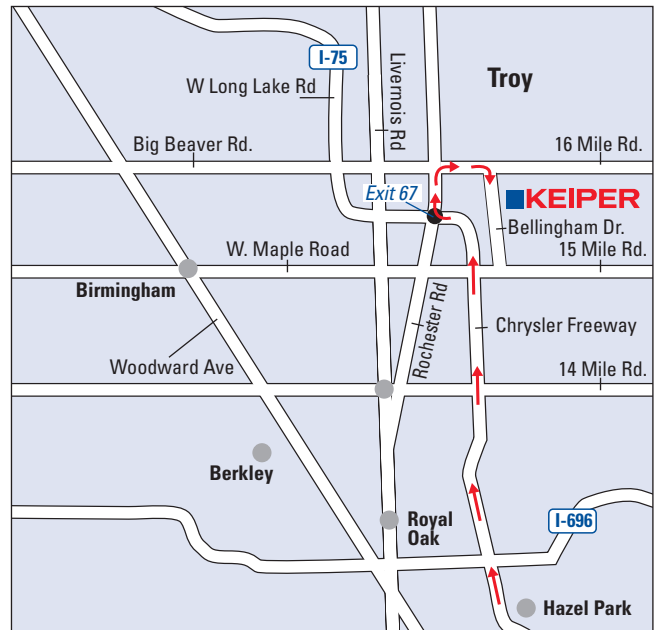


KEIPER LLC – Troy, MI (USA)

The headquarters for KEIPER's North American operations is located in Troy, MI. Approximately 60 employees work in sales, engineering, project management, purchasing, and finance & controlling for metal components and seat structures for this market. Besides the Troy headquarters, two production facilities – one in Eldon, MO (U.S.A.) and one in London, ON (Canada) – complete KEIPER's North American operational footprint.

The Holding Company (KEIPER Enterprises, Inc.) for the U.S. subsidiaries is also located in the same building.



From Detroit Metro Airport:

- Upon leaving Detroit Metro Airport, follow signs to I-94
- Take the I-94 East ramp towards Detroit, merge onto I-94 E
- Continue on I-94 and go to I-75/Chrysler Freeway exit 216A towards Flint
- Merge onto I-75 North ramp
- Merge onto I-75 N/Chrysler Freeway, which becomes I-75 North
- Take I-75 North to Exit 67, Rochester Rd.
- Turn right onto Rochester Rd. and go to E. Big Beaver Rd.
- Turn right onto E. Big Beaver Rd. and go to Bellingham Dr.
- Turn right onto Bellingham Dr. and go 0.2 miles to 2600 Bellingham, Suite 100

From Windsor Tunnel:

- Upon leaving the Detroit-Windsor Tunnel, turn right onto Jefferson Avenue; follow the signs to 375 and I-75 North
- Take 375 to I-75 North (375 will merge into I-75)
- Take I-75 North to Exit 67, Rochester Rd.
- Turn right onto Rochester Rd. and go to E. Big Beaver Rd.
- Turn right onto E. Big Beaver Rd. and go to Bellingham Dr.
- Turn right onto Bellingham Dr. and go 0.2 miles to 2600 Bellingham, Suite 100

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From Port Huron, MI / Sarnia (CAN):

- From the Blue Water Bridge in Port Huron, MI, follow the signs to I-94 W
- Take I-94 W towards Detroit to Exit 236, Metropolitan Parkway
- Go west on Metropolitan Parkway approximately 14 miles to Bellingham Dr. (Metropolitan Pkwy becomes 16 Mile Road and then Big Beaver Road as you travel west)
- Turn left onto Bellingham Dr., which is the second turn west of John R Road and across from the San Marino Club
- Drive 0.3 miles to 2600 Bellingham Dr., Suite 100

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